Tuesday, 1/23/2007 7:32:00 AM User: **Process Sheet Drawing Name** : WASHER : CU-DAR001 Dart Helicopters Services Customer Job Number : 30382 : 10156 **Estimate Number** :NA : D2529 Part Number P.O. Number S.O. No. : ルパ : D2529 REV D1 : 1/23/2007 **Drawing Number** This Issue : N/A : NC, Prsht Rev. Project Number First Issue Type : PURCHASED PARTS **Drawing Revision** : D1 : 28733 :NA Material Previous Run 1,000 Um: Each **Due Date** : 1/29/2007 Qty: Written By Checked & Approved By : Est: 01.09.18 Added purchasing info CB Comment **Additional Product** Job Number: Description: Machine Or Operation: Seq. #: PG **PURCHASING** Comment: PURCHASING CJ07/01/24 Issue P/O: 1000 Possible Supplier: Acklands, P/N: PFS FW14S1 2.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1000.0000 Each(s) WASHER PACKAGING RESOURCE #1 3.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage Ensure Material Release Note is attached 4.0 QC6 DIMENSIONAL CHECK Comment: DIMENSIONAL CHECK PACKAGING RESOURCE #1 PACKAGING 1 5.0 Comment: PACKAGING RESOURCE #1 Identify and Stock 1/02/06 Location:

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W/O:		WORK ORDER CHANGES													
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector								
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QA: N/C Closed: ____ Date: ____

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NOTE: Date & initial all entries

Date:

Tuesday, 1/23/2007 7:32:00 AM

User:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 30382

Part Number: D2529

Job Number:



Seq. #:

Machine Or Operation:

Comment: FINAL INSPECTION/W/O RELEASE

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



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Job Completion



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W/O:			WORK ORDER CHANGES											
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NOTE: Date & initial all entries



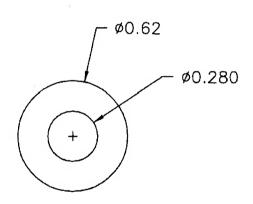


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	Α		95.12.22	NEW: ISSUE		
	В		96:08:28	ADD SS		
	С		97:03:24	RE-DESIGN,	CHANGE MATERIAL	SPEC.
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DATE		TITLE SCALE
97.1	10.14	WASHER 2:1
Α	95.12.22	NEW ISSUE
В	96:08:28	ADD SS
С	97:03:24	RE-DESIGN, CHANGE MATERIAL SPEC.
D	97.10.14	CHANGE THICKNESS (TSR A144)
ÞΙ	# 7 02.12.16	ADDED AISI 303



NE 99,00,08

AISI 304/316/303 (REF. DART SPEC M303R) MATERIAL: STAINLESS STEEL 0.032-0.063 THICK RETURN TO

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SHOP COPY ENGINEERING UNCONTROLLED COPY

SUBJECT TO AMENDMENT WITHOUT NOTICE

WORK ORDER

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